

SOUTH PRODUCTION NOTES

February 5, 2015
7-3 Shift Notes

BASF EMPLOYEES

11 Last Recordable
589 Last Lost Time

164 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- Not running. When running, stay about 6-8 bags ahead of Calciner.

Midnight shift: On hold. Plan on running on first shift.

Day shift: IH monitoring was canceled due to extruder not running for most of the shift

Afternoon shift:

#1 RC / Si 1624:

Finished rescreens. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. NOTE: for the rescreens on Lot 625, no SA needed.

Midnight Shift: Finished rescreens. Can resume calcining regular material on first shift.

Day shift: Calciner temps up now and feeding new material, Watch feed rates.

Afternoon shift:

#2 MED line / Cu 0560:

Continue. Order dry ice on Thursday for Friday delivery if we are running this weekend.

Midnight shift: Finished making batches with the existing inserts.

Day Shift: No activity. Die's are in and line can start on afternoons. Dry ice ordered for Friday.

Afternoon Shift:

#2 RC/ Cu 0560:

Continue. Follow instructions for SA's and sampling. Use the auto-sampler, it is working now

Midnight shift: Continued.

Day Shift: Continued

Afternoon Shift:

Exhaust to F1

#3 MED/ D-0703:

Continue.

Midnight shift: Continued.

Day Shift: Continued

Afternoon Shift:

#3 RC / D-0703:

Calciner lit, is up to temp and feeding.

Midnight shift: Continued. Had to shut down temporarily to replace the rubber discharge boot from the top of the spiral elevator.

Day shift: Running, no issues

Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Building feed. Screener cleaned and installed cleaning kit...fines screen changed to 12 mesh. Running.

NOTE: Auto sampler still not working maintenance to look at

Midnight shift: Holding until batch is fed through the National dryer.

Day Shift: Waiting for last batch to be made on afternoons

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Not running due to Vac-U-max powder issue (leaking through receiver door on 2nd floor). Be sure to get SA for every pallet- more material in docks

Midnight Shift: On hold.

Day shift: door should be fixed tomorrow morning

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-1781 next

Cleaning about done, need to add correct screens (see afternoon note below).

Do not slam HC-11 elevator inner cage door!

Midnight shift: No change.

Day Shift: Work done on Spiral elevator.

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Need to monitor tank. Make adjustments as needed.

Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

See Revised batch sheets in the MOD.

Midnight Shift: Batch made.

Day Shift: Last batch to be last 2 bags + partial bag and use all solution in the tank

Afternoon Shift:

7 Tank KLP solution:

Monitor solution. Ok to use

Midnight Shift: Batch made. Do not have enough solution to make another batch.

Day Shift: Solution toted off and weighed at 1540 lbs @ 1.73 spg

Afternoon shift:

Old Pfaudler / D-0257:

Clean as manpower permits.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

National Dryer: D-0222

Repaired and Feeding material

Midnight Shift: Continued to feed.

Day shift: No feed. Continue as able

Afternoon Shift:

PK Blender Selexsorb:

Down until further review..

Midnight Shift: On hold.

Day shift: holding

Afternoon shift: Hold

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3 / Cu 0860:

Looks like we will be holding for the next week. Will advise.

Midnight Shift: Hold.

Day shift: holding

Afternoon shift: Hold

Tower 6 / Cu 0860:

Tower is washed and may be loaded with DPT later in the week. Will advise

Midnight Shift: Hold

Day shift: Hold

Afternoon shift: Hold...DPT 101 may be loaded by weekend

North Screener / Cu-0860:

Out of Cu 0860 material

Midnight shift: Hold

Day shift: Hold.

Afternoon shift: hold

South Screener / DPT-0101:

Changing / cleaning for DPT-101

Midnight shift: Hold

Day shift: NA

Afternoon Shift: Screener was washed out, but need to find correct screens for DPT 101 – discuss with Kristen

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Clutch wire repaired by maintenance.

Midnight shift: Continued.

Day Shift: continued

Afternoon shift:

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Machine in maintenance.

Midnight shift: NA

Day Shift: machine has been repaired and back on 2nd floor. Ready to be put back together.

Afternoon shift:

TK #2 / V 2046/V 2010:

Running V2010 base
Midnight shift: Continued.
Day Shift: continued
Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Midnight shift: Continued.
Day Shift: Continued
Afternoon shift:

Harrop Kiln / Al 3921 next:

Ok to start. Sagers have been changed, temps are good.
Midnight shift: Continued.
Day Shift: Continuing, unloading now
Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.
Midnight shift: No activity
Day shift: Cleaning instructions are in the GL office.
Afternoon Shift: NA, totes decanting but not much activity until this weekend

Misc:

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) #1 Line/#1RC
- 3) #2 Line/#2RC
- 4) #5 RC
- 5) South PK (Selexsorb/Al Pill Mix)
- 6) Horne Machines
- 7) #4 Tunnel Kiln
- 8) #2 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln